MEAD 1225

EVANS 65CW-SS CASE WASHER

NEW CHUTE

INSTALLER PLEASE VERIFY

24'-8 1/2"

EL.12'-0"

EL. 55"

EL.15'-9"

INCLINE

CASE TURNER

A 9/10 METRE LONG ACCUMULATION CONVEYOR NEEDED TO EMPTY THE SHRINKWRAPPER TUNNEL WHEN AN EMERGENCY OCCURS.

CONV. EL.15'-9"

SMI CUSTOMER

SK 800 T

POWER FEEDING TUNNEL

POWER FEEDING MACHINE

REEL FEEDING

COMPRESSED AIR

TRAY FEEDING

CUSTOMER SMI

PIVOTING CONVEYOR

HARTNESS CP2600

CASE CODER

Kayat WS-80 Wrapper with Tunnel

Servo Driven Metering Belt

TP-70 Conjunous Motion Tray Packer

Optional Side Infeed to Tray Packer

HI-CONE MODEL 293

8' x 17' ACCUMULATION TABLE

FILL HEIGHT DETECTOR

PECO PRESSURE DETECTOR

SPEED REFERRED TO THE MAX. CAPACITY

INLET SK 800 T
M1 (M/MIN)= APPROX (A x ppm x 1,15)

OUTLET SK 800 T
(M/MIN) = APPROX (A + 130) x ppm

The speeds must be calculated for each pack collation handled by the machine

PACK LEADING SIDE

PHOTOCELL (B)

SENSOR (SQ)

08/04/02 CSONZOGN

LAYOUT
COCA COLA ENTERPRISE 8392

1:100

1/1

DL021792

PET BOTTLES	
12 oz ç67 h=171	72.000 bph
0.5 Lt ç67 h=225	72.000 bph
20 oz ç74.5 h=225	72.000 bph
24 oz ç73.5 h=249	72.900 bph
1.0 Lt ç87.5 h=264	43.200 bph

PRODUCTS	PACK	PRODUCTION
MAX PRODUCTION	4x3 (ç67 mm – 1 lane)	80 PPM
MAX PRODUCTION	6x4 (ç67 mm – 1 lane)	50 PPM
MAX PRODUCTION	6x4 (4 packs 3x2(ç67 mm – 1 lane))	50 PPM
MAX PRODUCTION	6x4 (ç74.5 mm – 1 lane)	50 PPM
MAX PRODUCTION	4x3 (ç73.5 mm – 1 lane)	80 PPM
MAX PRODUCTION	6x2 (3 packs 2x2(ç73.5 mm – 1 lane))	80 PPM
MAX PRODUCTION	4x3 (2 packs 2x3(ç73.5 mm – 1 lane))	80 PPM
MAX PRODUCTION	4x4 (2 packs 4x2(ç73.5 mm – 1 lane))	76 PPM
MAX PRODUCTION	4x3 (ç87.5 mm – 1 lane)	60 PPM
MAX PRODUCTION	4x3 (2 packs 2x3(ç87.5 mm – 1 lane))	60 PPM

MACHINE	PACK	PRODUCTION
SK 800 T	4x3 (ç67 mm – 1 lane)	80 PPM
SK 800 T	6x4 (ç67 mm – 1 lane)	50 PPM
SK 800 T	6x4 (4 packs 3x2(ç67 mm – 1 lane))	50 PPM
SK 800 T	6x4 (ç74.5 mm – 1 lane)	50 PPM
SK 800 T	4x3 (ç73.5 mm – 1 lane)	80 PPM
SK 800 T	6x2 (3 packs 2x2(ç73.5 mm – 1 lane))	80 PPM
SK 800 T	4x3 (2 packs 2x3(ç73.5 mm – 1 lane))	80 PPM
SK 800 T	4x4 (2 packs 4x2(ç73.5 mm – 1 lane))	76 PPM
SK 800 T	4x3 (ç87.5 mm – 1 lane)	60 PPM
SK 800 T	4x3 (2 packs 2x3(ç87.5 mm – 1 lane))	60 PPM

PACK ORIENTATION AT THE OUTLET

4x3 12 oz 0.5 Lt 24 oz 1.0 Lt loose

6x4 20 oz loose

6x2 24 oz packs 2x2

4x3 24 oz 1.0 Lt packs 2x3

6x4 24 oz 0.5 Lt packs 3x2

4x4 24 oz 1.0 Lt packs 2x3

TRAY + FILM

PAD + FILM / TRAY + FILM

PACK LEADING SIDE

INDICATES RELOCATED/MODIFIED EQUIPMENT

INDICATES NEW EQUIPMENT

INDICATES NEW GUARD RAIL/PLATFORM

E1 MAX INSTALLED POWER 42 kW (machine) 126 kW (tunnel) 460 volt 3 PH 60 Hz – INSULATED EARTH

P1 COMPRESSED AIR 6 Bar – CONSUMPTION 90 Nl/min. – PIPE CONNECTION 1/4 "G