

Distributed by: Sue Anderegg Rep: Mark Jasinski CHANGE 1-19-96 ORIGINAL

<input type="checkbox"/> Mktg <input checked="" type="checkbox"/> Elec <input checked="" type="checkbox"/> Mech <input checked="" type="checkbox"/> C.S. <input checked="" type="checkbox"/> TAB <input checked="" type="checkbox"/> Serv <input checked="" type="checkbox"/> Prod <input checked="" type="checkbox"/> Train <input checked="" type="checkbox"/> Q.C. <input checked="" type="checkbox"/> M/E <input checked="" type="checkbox"/> H.O.	08/24/95 Page 1
Customer # 14-116 Existing Customer: Customer:	Model: Canmatic 73-720-12-G Cross Ref. Mach.# Serial Number: 073-F17 W.O. # 95-0261 Line/Proj. Number: Test View Date: 1/15/96 Ship Date: 1/15/96 3/29/96 Penalty Clause: \$1000/week @5/15/96
Machine: M-322-95-073-5 Direction: R/L ELECTRIC: Voltage 480 (V) Phase 3 Frequency 60 (Hz) Control Voltage 24/110 (V) NEMA 12 MCP Layout:# 3GA-073-0519 Customer [] Krones [<input checked="" type="checkbox"/>] Approved []	Continuous Operating Speed: 200 Speed Range: 90-270 Color: Machine and Panel Sherwin-Williams Color: Epoxy Food/Grade/Epoxy/White Glass 7907-89993 Parts & Operation Manual in: English 3 - Customer 1 - Krones Send To: Phil Warren, same address as above Installation: 5 Days Training--[] Included in Price Spare Confidentiality [] yes Parts: None Agreement [] no
Conveyor Specifications: O.A. Length (mm): 5400 5600 Conveyor Length infeed (mm): 2400 2600 Conveyor Width/Type: 4½" Plastic LF 820 [<input checked="" type="checkbox"/>] True Flush Mount Infeed -- Front [<input checked="" type="checkbox"/>] Back [] Discharge -- Front [<input checked="" type="checkbox"/>] Back [] [] Crossover Infeed -- Front [] Back [] Discharge -- Front [] Back [] Width/Style _____ Width/Style _____ [] Other Specified	Elevation: 40" ± 2 Conveyor Length discharge (mm): 3000
General: Customer Specifications or Design Premise [<input checked="" type="checkbox"/>] Yes [] No - [<input checked="" type="checkbox"/>] Elec. [<input checked="" type="checkbox"/>] Mech. ... Gallon Package ... Containers arrive dry with some dust particles ... "True" flush mount on conveyor ... Pulley bottle plates for future 7" container ... Must be able to run containers 10" in height ... Paint machine and main control panel	Mechanical Features & Options: ... Krones label detection/soft push reject to 7½" reject conveyor/flagging label detection ... Detent clutches on infeed/discharge stars ... Separate conveyor drive with rails for container bypass (min 64 mm - max 84 mm) ... Clutching feed screw ... Maltese cross table and cam with removable segments ... Quick change bottle plates ... Prep machine for videojet on back label panel ... Every other pitch gearing
Electrical Features & Options: ... Krones label detection/soft push reject to 7½" reject conveyor/flagging label detection ... Separate conveyor drive for container bypass ... Additional cycle stop button on front side of conveyor ... Allen Bradley 5/04 PLC ... U.L. listed MCP components ... Clutching feed screw ... Low level label detection - close bottle stop ... Allen Bradley Panelview 550 ... 2-073-18-711-P ... 2-073-37-711-P	MACHINE SHIPPING INFORMATION Ship Ship From: Franklin, WI Via: Truck Ship Crating: To: Customer's Plant Standard
Customer in Plant Test View: yes Test Specifications/Instructions: No conveyor loop	PROCESSED: Dan Schauer Date: August 17, 1995 Name: Sue Anderegg
RECEIVED: <i>Janey</i> Date: <i>8-24-95</i> Name: <i>Janey</i>	COMPLETED: <i>Janey</i> Date: <i>1-11-96</i> Name: <i>Janey</i>

Distributed by: Sue Anderegg
 MK: J Elec Mech C.S. TAB Serv Prod Train Q.C. M/E Canada H.O.
 Model: 720-12-G
 Serial No.: 073-F17
 Cammatic 73-
 Film/Label Supplier
 Page 2 of 2 Pages

No.:	Description:	Dia.	Infeed:	Stars/:	Screw:	Center:	Guides:	Type:	W	X	H	Appl:	Label:	Grip:	Pallet:	Brush:	Pitch:	Comments:
1.	15-oz. * Rectangular plastic container SPEED: 200	104					1	WA**	296.5	103		****	1	-	-	1		EP Glue roller Set of recessed bottle plates
2.	30-oz * Rectangular plastic container SPEED: 200	150					1	WA***	392	127		****	1	-	-	1		EP Glue roller Set of recessed bottle plates
3.	401 x 608 round SPEED: 200	103																
4.	502 x 508 round SPEED: 200	130																
5.	700 x 914 round SPEED: 100	178																

* Reference serial #'s 73-F14/F15 for handling parts design
 ** Reference label drawing 8-000-00-299-F
 *** Reference label drawing 8-000-00-298-F
 **** Center on label panel

BF=Body Front SH=Shoulder BB=Body Back FN=Full Neck SK=Skirt F=Foil CH=Champ. Neck Band MD=Medallion SL=Slanted